

Evaluation of Fusion Tags for Recombinant Protein Expression in Bacterial System

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ABSTRACT

The primary objective of this work has been to evaluate the expression level of recombinant protein in *E.coli* in the presence of different fusion tags. One of the major challenges in using bacterial host in overexpression of recombinant protein is the formation of inclusion bodies, therefore, resulting in biologically inactive protein. Tedious procedures of denaturation and refolding of inclusion bodies are required to obtain functional protein. In this work, a human gene is fused with different fusion tags such as nusA, endoxylanase signal, pelB leader and asparaginase signal sequence and expressed in *E.coli* BL21(DE3) host cells. Results showed that nusA fusion showed highest expression level of total protein (approx. 80 mg g⁻¹ DCW) while endoxylanase signal sequence demonstrated a high expression level of soluble protein (~40% of total protein). In the case of pelB leader fusion, the overall productivity was low with the insoluble fraction comprising the majority of the total target protein and ~ 16 % in soluble fraction. Also, in the case of asparaginase signal fusion, major part of the expressed target protein was in the insoluble fraction with approximately 12 % in soluble form. These results demonstrated that recombinant production in the presence of fusion tags leads to variation in the level of soluble and insoluble forms. There seemed to be a stringent regulation for the expression of soluble protein suggesting that the host machinery may favor the inclusion body formation possibly due to the toxicity of the recombinant product. This study would be helpful in optimization of genetic parameters for the selection of most suitable vector-host combinations, as well as further understanding of bacterial strategies in adaptation and survival to stress.

KEY WORDS: RECOMBINANT, FUSION TAGS, INCLUSION BODIES, E.COLI.

INTRODUCTION

Approximately 70% of recombinant proteins are produced as inclusion bodies in *E. coli* over-expression system (Yang et al., 2011). In spite of having many

advantages, inclusion body formation offers serious disadvantages such as the need for strong denaturants for solubilization and a subsequent refolding process to regain protein activity (Makrides, 1996; Singh et al., 2015, 2020). Moreover, refolded protein may not regain its biological activity and often resulted in reduction of protein yield even under optimized conditions of buffer composition, protein concentration, temperature, pH or ionic strength (Makrides, 1996, Lilie et al., 1998). It has been therefore, desirable to over-express recombinant protein in its soluble or active form, and thereby avoid the trial-and-error procedures required to develop an efficient refolding process (Kim et al., 2005). However, optimized solubilization method of inclusion bodies has

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also been reported for the retention of native secondary structure (Nekoufar et al., 2020)

Interferon- γ (IFN- γ) also known as a Type II interferon is secreted by lymphocytes against mitogenic stimulation and is involved in differentiation, proliferation and maturation of hematopoietic cells. It also enhances non-specific immunity to tumors, as well as to microbial, viral and parasitic infections (Mamame et al., 1999, Sen and Lengyel, 1992). There have been several reports regarding the production of recombinant human interferon-gamma (rhIFN- γ) in *E.coli* (Kumar et al., 2014). Large-scale production of rhIFN- γ has been recently reported by using prokaryotic *E.coli* expression system in fed-batch culture (Babaeipour et al 2007). In most cases, over-expression of rhIFN- γ resulted in the formation of inclusion body in the cytoplasm (Kumar et al., 2014). The importance of IFN- γ in antiviral response against NDV in chicken fibroblasts has been demonstrated recently (Yang et al., 2020).

Among the most potent solubility enhancing proteins characterized to date are the *E. coli* maltose binding protein, MBP (40 kDa) and N-utilizing substance A, NusA (54.8 kDa). MBP and NusA act as solubility enhancing partners and are especially suited for the expression of proteins prone to form inclusion bodies (Sorensen and Mortensen, 2005). MBP fused with mouse leukemia inhibitory factor (mLIF) was used for its soluble expression in the cytoplasm of *E.coli* (Guo et al., 2020).

Soluble human fibroblast growth factor 21 (hFGF21), and human oncostatin M(OSM) were also expressed in *E. coli* by MBP-tagging (Nguyen et al., 2016, 2019a). Both MBP and NusA have been used for the solubilization of highly insoluble ScFv antibodies in the cytoplasm of *E. coli* (Bach et al., 2001). Recently, a comparative expression study showed that solubility was enhanced by using MBP and NusA fusion constructs at lower temperature of 18 °C (Nguyen et al., 2017).

The export of hGM-CSF to the periplasm using the pelB leader sequence marginally increased hGM-CSF expression; however fusion with a MBP-tag resulted in the maximum expression of ~70 μ g/ml (Bhattacharya et al., 2005). It has also been reported that the native endoxylanase signal sequence is efficient in secreting recombinant proteins to the culture supernatant (Srivastava and Mukherjee, 2001) or to the periplasm (Jeong and Lee, 2001). The pelB signal sequence of pectate lyase B from *Erwinia carotovora* is commercially available and commonly used for periplasmic export of recombinant proteins. Several studies have employed the pelB signal sequence for secretion of recombinant product in bacterial host (Cho et al., 2018; Santos et al., 2019; Zhou et al., 2019; Perez-Perez et al., 2020).

Asparaginase and endoxylanase signals have been shown to improve hGM-CSF expression in *E.coli* (Khasa et al., 2011). The asparaginase signal sequence also helped in efficient secretion of soluble asparaginase to the

extracellular space (Khushoo et al., 2005). Human Interferon-gamma has been chosen mainly due to its intrinsic nature to easily form inclusion bodies and also high level of expression. The main objective of this study is to compare the expression level of different rhIFN- γ constructs as fusion proteins with nusA, endoxylanase signal, pelB leader and asparaginase signal sequences. The expression level of target protein may reveal the regulatory role and influence of different fusion partners in host cells. This will be useful for selection of best host-vector combinations and other optimization studies in recombinant protein expression using *E.coli*.

MATERIAL AND METHODS

Bacterial strains and Plasmids: *E.coli* BL21(DE3) (Stratagene, USA) strain was used as host for expression of rhIFN- γ and fusion rhIFN- γ genes. *E.coli* DH5 α (Amersham, USA) was used for cloning purposes and maintenance of plasmids. The plasmids employed were pRSET-A (Invitrogen), pET22b, pET14b (Novagen, USA) and pET 43a (+) (Novagen, USA).

Cloning of rhIFN γ gene: Primers bearing NdeI and BamHI restriction sites were used to amplify rhIFN- γ cDNA by RT-PCR method from total RNA isolated from peripheral blood mononuclear cells as described previously (Vaiphei et al., 2009). The amplified cDNA fragment was cloned between the NdeI and BamHI sites of plasmid pET14b (Novagen) and pRSET-A (Invitrogen) to obtain the plasmid pET14-IFN γ and pRSET-IFN γ respectively.

Construction of fusion plasmids: The plasmid pETnusAIFN γ (hIFN- γ gene fused with the nusA gene) was constructed by amplifying the hIFN- γ fragment from the plasmid pRSET-IFN γ and then introducing it into another plasmid pET-43a (Figure 1). For this, two primers were used in which the forward primer 5'CGC GGATCC CAG GAC CCA TAT GTA 3' was designed to contain a BamHI restriction site and the reverse 5' CCC AAGCTT TTA CTG GGA TGC TCT 3' have Hind III restriction enzyme site. This allowed the fusion of rhIFN- γ gene at its N-terminal with the nusA gene (Figure1d). The plasmid pETxyl-IFN γ (rhIFN- γ gene cloned under the endoxylanase signal sequence) was constructed by inserting the rhIFN- γ gene fragment in plasmid PET-xyl (Srivastava and Mukherjee, 2001).

Two restriction enzymes NcoI and BamHI were used to double digest the pET14-IFN γ to retrieve the rhIFN- γ gene fragment and ligated into pET-xyl vector digested with the same restriction enzymes (Figure1c). Expression vector for rhIFN- γ fused with pelB leader sequence γ was constructed by inserting the NcoI and BamHI digested rhIFN- γ fragment in pET22b vector also digested with the same restriction enzymes resulting in pET22-IFN γ (Figure 1e). Also, for the construction of expression vector pETasp-IFN γ (rhIFN- γ gene cloned under the asparaginase signal sequence), NcoI and BamHI fragment of rhIFN- γ from pET14IFN γ was ligated to NcoI/BamHI digested pET22asp vector as shown in Figure 1f (Khushoo et al., 2005).

Expression and Quantification of rhIFN- γ as fusion protein: BL-21(DE3) cells containing rhIFN- γ plasmid constructs from Figure 1 were grown in 5 ml LB media containing ampicillin (100 μ g/ml) and grown overnight at 37 °C shaker. About 1-2% of the overnight culture was transferred to 50 ml LB in 500 ml flask and grown at 37°C until OD600 reached 0.6. Then, the cells were induced with 1 mM IPTG and allowed to grow for 4 hours for expression of the recombinant proteins. Samples were collected at regular intervals for SDS-PAGE analysis and rhIFN- γ production was quantified as described earlier (Vaiphei et al., 2009). In order to distinguish between soluble and insoluble protein fractions, the pellets were resuspended in phosphate buffer and incubated at 37 °C for 15 minutes in the presence of 200 μ g/ml lysozyme. The samples were then lysed by sonication. This was followed by centrifugation at 14,000 rpm for 20 minutes, which pelleted the cell debris and any insoluble protein fraction. The supernatant consisting of the soluble cytoplasmic fraction was analysed. The insoluble pellets were resuspended in PBS containing 2% SDS in order to solubilize the inclusion bodies with appropriate dilution. The specific product yield was calculated for determining the rhIFN- γ production as described earlier (Vaiphei et al., 2009).

RESULTS AND DISCUSSION

Expression of IFN γ nusA fusion protein: Expression of rhIFN- γ and nusA fusion was checked by inducing cells containing pETnusIFN γ for 5 hours. The SDS-PAGE profile shows an induced band slightly above 70 kD which corresponds to rhIFN- γ and nusA fusion protein which comprised about 30 % of the total cellular protein (Figure 2) and more than 85 % of the fusion protein was in the form of inclusion bodies (Table 1). On the other hand, the expression level did not increase significantly even after the 5 hour post induction (Figure 2). Besides, there was no significant improvement of soluble protein expression at 30 °C (data not shown).

Expression of IFN- γ -xylanase signal fusion: For the expression of rhIFN- γ -xylanase signal fusion, pETxyl-IFN γ containing cells were induced with IPTG for several hours. In this case, the recombinant protein mostly occurred in the form of immature precursor about the size of 21 kD and a very low level of the processed form of 19 kD (Figure 3A). The mature form constitutes the soluble fraction whereas the insoluble fraction comprised of the immature protein (Figure 3B). The maximum specific product yield of soluble rhIFN- γ was found to be approximately 30 mg g⁻¹ DCW that is about 41 % of the total cellular fraction (Table 1).

Expression of IFN- γ -pelB leader fusion: The plasmid pET22b-IFN γ was used for the expression of rhIFN- γ and pelB leader sequence in BL-21 (DE3) cells. The expression level of the fusion protein was also found to be considerably low as seen from the SDS-PAGE and the pattern of expression suggested that the level of productivity remained the same till 4 hour after induction (data not shown). The major part of the insoluble fraction

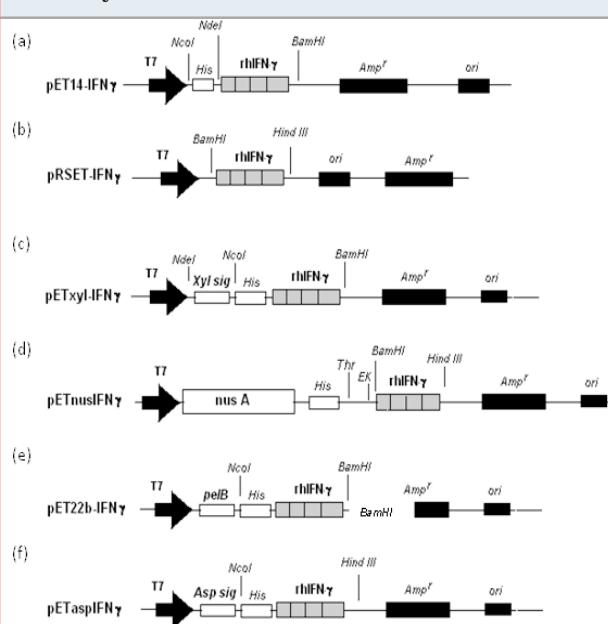
constitutes the recombinant protein being produced as fusion partner. The specific product yield of the soluble form was estimated to be about 16 % of the total fraction (Table 1).

Expression of IFN γ asparaginase signal fusion:The fusion rhIFN- γ with the asparaginase signal showed that majority of the recombinant fusion protein was synthesized in insoluble form (Table 1). The maximum specific product yield estimated being from total cell fraction was approximately 58 mg g⁻¹ DCW from (Table 1). The expression level at 2 hour and 3 hour post induction time did not showed comparable difference (Data not shown).

Table 1. Comparison of different IFN γ fusion proteins expression

Fusion Plasmid	Product concentration	
	Total cell	Soluble
pETnusIFN γ	80 \pm 4 mg g ⁻¹ DCW	12.5 %
pETxyl-IFN γ	72 \pm 3 mg g ⁻¹ DCW	41 %
pET22b-IFN γ	60 \pm 3 mg g ⁻¹ DCW	16 %
pETaspIFN γ	58 \pm 3 mg g ⁻¹ DCW	12 %

Figure 1: Construction of different fusion constructs for this study



The solubility of the recombinant protein rely on several factors such as lowering the rate of protein synthesis by using moderate or weak promoters, substitution of the amino acid residues (Dale et al., 1994) or employing low temperature (Schein, 1993; Nguyen et al., 2017).

However, the strategy involving the substitution of amino acid residues is limited to applications where these substitutions do not affect the desired function or stability of the target protein. Another well-known approach is fusion of the target proteins to highly soluble partners to increase the overall solubility of the fusion protein (LaVallie et al., 1993; Wilkinson et al., 1995), ubiquitin (Baker, 1996; Pilon et al., 1996); NusA (Davis et al., 1999). Unlike the affinity tags, solubility tags can differentially affect the target protein expression and therefore, heterologous expression systems involving fusion tags for improving solubility have continued to be tested (Costa et al., 2013; Nguyen et al., 2019b; Ki and Pack, 2020).

Figure 2: Expression of IFN γ and nusA fusion protein (pETnusIFN γ) in *E. coli*. (A) Comparison of expression level at different post-induction time intervals. (B) Expression profiles showing total cell lysate (T), soluble fraction (S) and insoluble fraction (I).

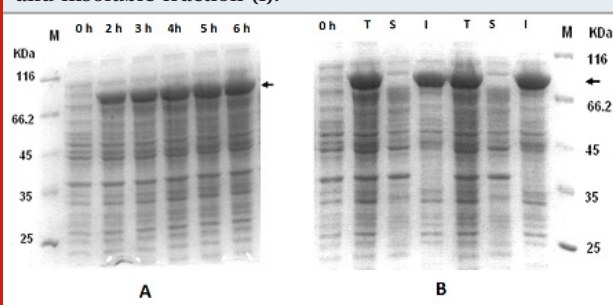
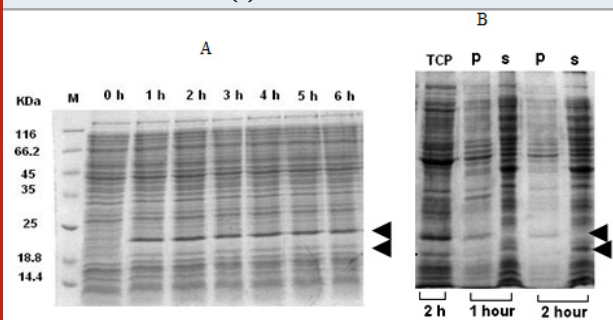


Figure 3: Expression of IFN γ and endoxylanase signal sequence fusion protein (pETxyl-IFN γ) at different post-induction time intervals (A). Expression profile at 2h post-induction of total cell-lysate, insoluble fraction (p) and soluble fraction (s).



The propensity for rhIFN- γ like proteins to form insoluble aggregates in *E. coli* has been well known. In this study, rhIFN γ -nusA fusion showed highest total protein expression level as compared to the other fusion partners. There was no significant difference in the expression level at 30 °C and 37 °C. Large fusion tags like NusA exhibit chaperon-like activities that slow down translation process providing more time for protein folding and stabilization of target protein (Costa et al., 2014). The rhIFN γ -xyl fusion showed both soluble and insoluble in the form of matured and immatured respectively (Figure 3B). This also indicates that the

processed or matured form were soluble whereas the unprocessed ones are insoluble. However, this signal peptide was by far the most effective for expression of the fusion protein in soluble form.

Similarly, previous report also showed that native endoxylanase signal sequence fusion helped in efficient secretion of recombinant proteins to the culture supernatant (Srivastava and Mukherjee, 2001). In this work, pelB leader and asparaginase fusion partners have no significant increased in the level of soluble rhIFN- γ (Table 1). The use of pelB leader sequence was shown earlier to have only marginal increase of hGM-CSF in the periplasmic space (Bhattacharya et al., 2005). In spite of using genetic strategy of fusion with different soluble partners, rhIFN- γ was produced primarily as inclusion bodies demonstrating the propensity of the protein to aggregate upon over-expression in *E. coli* as host. This could possibly prevent efficient export to the periplasm and/or extracellular space which led to a drastic reduction in product yields. Since different fusion tags can have variable affect on the target protein expression, optimization with different combinations may be required on trial-and-error basis for best results (Costa et al., 2013, 2014; Paraskevopoulou and Falcone, 2018; Nguyen et al., 2019b; Ki and Pack, 2020).

Moreover, there is no direct correlation between the propensity of inclusion body formation of a certain protein and its intrinsic properties, such as molecular weight, hydrophobicity, folding pathways, and so on (Villaverde and Carrio, 2003). The reducing environment provided by the cytosol is suitable for the formation of inclusion body only in the case of disulfide bonded proteins, however, rhIFN- γ do not contain cysteine residues for such bonding. Moreover, if the expressed protein is toxic to the host, the formation of inactive inclusion bodies might increase the viability of the cells and the yield of the target protein (Seo et al., 2005; Haught et al., 1998). It is obvious that the cellular pathway would prefer the inclusion bodies or non-production of the recombinant protein as seen from this study, to maintain cellular viability. Low or non expression of rhIFN- γ with certain fusion partners could be the result of transcriptional or translational regulation of the bacterial genome. The cellular machinery might have adopted an alternative means to degrade or cleave the newly synthesized polypeptides to avoid formation of a soluble protein that could be lethal for the cells.

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